

# Process Analysis Systems

## Specifications PHU 3400 (X)-110 module

pH input*) (Ex ia IIC)	simultaneous pH and ORP measurement with glass electrodes and Unical® 9000 (X)/Uniclean® 900 (X) communication module integrated pH isolation amplifier, coupling capacitance < 100 pF						
Measuring range	<table border="1"> <tr> <td>input</td> <td>glass electrode</td> </tr> <tr> <td>input</td> <td>reference electrode</td> </tr> <tr> <td>input</td> <td>(SG) solution GND or redox (ORP) electrode</td> </tr> </table>	input	glass electrode	input	reference electrode	input	(SG) solution GND or redox (ORP) electrode
input	glass electrode						
input	reference electrode						
input	(SG) solution GND or redox (ORP) electrode						
Permissible voltage	ORP + pH [mV] 2000 mV						
Permissible cable capacitance	< 2 nF						
Glass electrode input <sup>1)</sup>	<table border="1"> <tr> <td>input resistance</td> <td>&gt; 1 x 10<sup>12</sup> ohms</td> </tr> <tr> <td>input current</td> <td>&lt; 1 x 10<sup>-12</sup> A<sup>4)</sup></td> </tr> <tr> <td>impedance range</td> <td>0.5 ... 1000 Mohms</td> </tr> </table>	input resistance	> 1 x 10 <sup>12</sup> ohms	input current	< 1 x 10 <sup>-12</sup> A <sup>4)</sup>	impedance range	0.5 ... 1000 Mohms
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Reference electrode input <sup>1)</sup>	<table border="1"> <tr> <td>input resistance</td> <td>&gt; 1 x 10<sup>10</sup> ohms</td> </tr> <tr> <td>input current</td> <td>&lt; 1 x 10<sup>-10</sup> A<sup>4)</sup></td> </tr> <tr> <td>impedance range</td> <td>0.5 ... 200 kohms</td> </tr> </table>	input resistance	> 1 x 10 <sup>10</sup> ohms	input current	< 1 x 10 <sup>-10</sup> A <sup>4)</sup>	impedance range	0.5 ... 200 kohms
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input current	< 1 x 10 <sup>-10</sup> A <sup>4)</sup>						
impedance range	0.5 ... 200 kohms						
Measurement error <sup>1,2,3)</sup> (display)	<table border="1"> <tr> <td>pH value &lt; 0.02</td> <td>TC &lt; 0.001 pH/K</td> </tr> <tr> <td>ORP value &lt; 1 mV</td> <td>TC &lt; 0.05 mV/K</td> </tr> </table>	pH value < 0.02	TC < 0.001 pH/K	ORP value < 1 mV	TC < 0.05 mV/K		
pH value < 0.02	TC < 0.001 pH/K						
ORP value < 1 mV	TC < 0.05 mV/K						
Temperature input*) ***) (Ex ia IIC)	Pt100/Pt1000/NTC 30 kohms/NTC 8.55 kohms (Mitsubishi)*) 2-wire connection, adjustable						
Measuring range	-20 ... +150 °C -10 ... +130 °C (NTC 8.55 kohms)						
Resolution	0.1 °C						
Measurement error <sup>1,2,3)</sup>	0.2 % meas. val. + 0.5 K (< 1 K with NTC > 100 °C)						
Temperature compensation media-related	<table border="1"> <tr> <td>reference temperature 25 °C</td> </tr> <tr> <td>- linear temperature coefficient, user-defined -19.99 ... 19.99 %/K</td> </tr> <tr> <td>- ultrapure water 0 ... 150 °C</td> </tr> <tr> <td>- table 0 ... 95 °C, user-defined in 5-K steps</td> </tr> </table>	reference temperature 25 °C	- linear temperature coefficient, user-defined -19.99 ... 19.99 %/K	- ultrapure water 0 ... 150 °C	- table 0 ... 95 °C, user-defined in 5-K steps		
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ORP*)	automatic conversion to standard hydrogen electrode when type of reference electrode is entered						
ORP sensor standardization	zero adjustment -200 ... 200 mV						
Sensor standardization pH*)	<table border="1"> <tr> <td>3-point calibration (best-fit line)</td> </tr> <tr> <td>operating modes:</td> </tr> <tr> <td>- Calimatic® automatic buffer recognition</td> </tr> <tr> <td>- input of individual buffer values</td> </tr> <tr> <td>- product calibration</td> </tr> <tr> <td>- data entry of premeasured electrodes</td> </tr> </table>	3-point calibration (best-fit line)	operating modes:	- Calimatic® automatic buffer recognition	- input of individual buffer values	- product calibration	- data entry of premeasured electrodes
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**Specifications** PHU 3400 (X)-110 module – continued

pH sensor standardization*) with Unical®	Unical® 9000 (X) program start
Drift check*) (stability criterion)	<p>fine: 1.2 mV/min (abort after 180 sec)      standard: 2.4 mV/min (abort after 120 sec)      coarse: 3.75 mV/min (abort after 90 sec)</p>
Calimatic® buffer sets*)	<p>fixed buffer sets:          Knick/Mettler Toledo: 2.00/4.01/7.00/9.21          Merck/Riedel: 2.00/4.00/7.00/9.00/12.00          DIN 19267: 1.09/4.65/6.79/9.23/12.75          NIST standard: 4.006/6.865/9.180          Techn. buffers to NIST: 1.68/4.00/7.00/10.01/12.46          Hamilton A: 2.00/4.01/7.00/9.00/11.00          Hamilton B: 2.00/4.00/6.00/9.00/11.00          Kraft: 2.00/4.00/7.00/9.00/11.00          HACH: 4.01/7.00/10.00          Ciba (94): 2.06/4.00/7.00/10.00          Reagecon: 2.00/4.00/7.00/9.00/12.00</p> <p>– manually enterable buffer set with max. three buffer tables      – buffer set loadable from SMARTMEDIA card (SW 3400-002)</p>
Nom. zero*)	pH 0 ... 14, permissible calibration range $\Delta\text{pH} = \pm 1$
Nom. slope (25 °C)*)	25 ... 61 mV/pH; permissible calibration range 80 ... 103 %
$V_{\text{iso}}$ *)	-1000 ... 1000 mV
Calibration record	recording of: zero point, slope $V_{\text{iso}}$ , response time, calibration process with date and time
Statistics	recording of: zero, slope, $V_{\text{iso}}$ , response time, glass and reference impedance with date and time of the last three calibrations and the first calibration
Sensocheck®	automatic monitoring of glass and reference electrode, messages can be disabled
Sensoface®	provides information on the sensor condition: zero/slope, response time, calibration interval, Sensocheck®, can be switched off
Sensor network diagram	graphical representation of current sensor parameters in a network diagram on the display
Sensor monitor	direct display of measured values from sensor for validation pH input/ORP input/glass el. impedance/ref. el. impedance/temperature, RTD
KI recorder (SW 3400-001)	adaptive representation of process flow with monitoring and signaling of critical process parameters
Adaptive calibration timer*) (SW 3400-003)	automatic adjustment of calibration interval (Sensoface® message), depending on process variables
Tolerance band recorder (SW 3400-005)	tolerant calibration, tolerance limits adjustable graphical recording of zero point and slope of the last 40 calibrations
ServiceScope®*) (SW 3400-004)	monitoring the inputs for overdrive, presentation on the display
Sensor monitoring*) adjustable (SW 3400-010)	criteria for sensor network diagram, Sensoface® and NAMUR messages individually adjustable

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RS 485**) (Ex ia IIC)	bidirectional serial interface to Unical® 9000 (X) / Uniclean® 900 (X)
Transfer rate	1200 Bd for Unical® 9000 (X) (9600 Bd) 8 data bits/1 stop bit/no parity
Monitoring	CRC16
Power supply output**) (Ex ia IIC)	for operation of von Unical® 9000 (X) / Uniclean® 900 (X)
Operating data	6.8 V ( $\pm 10\%$ ) / 15 mA
Unical®/Uniclean® control	manual, interval- and time-controlled start of calibration and rinsing programs
Programs	8 programs are available – 5 programs with fixed sequences, times can be changed – 3 freely configurable programs
Diagnostics	Unical® network diagram, graphical representation of the Unical® status
System forecast	provides valuable information on the status of components in the retractable fitting and the Unical®/Uniclean® system
Maintenance	control of the individual valves and pumps with status indication
Explosion protection	IECEx: Ex ib [ia] IIC T4 ATEX: II 2 (1) G Ex ib [ia] IIC T4 FM: IS, Class 1, Div 1, GRP A, B, C, D, T4, Entity Class I, Zone 1, A Ex ib [ia], GRP IIC, T4 CSA: NI, Class I, Div 2, GRP A, B, C, D, with IS circuits extending into Div 1 AIS, Class I, Zone 1, Ex ib [ia] IIC T4 NI, Class I, Zone 2, Ex nA [ia] IIC GOST: 1 Ex ib [ia] IIC T4 NEPSI: Ex ib [ia] IIC T4
EMC	NAMUR NE 21 and EN 61326
Emitted interference	Class B
Immunity to interference	Industry
Lightning protection	EN 61000-4-5, Installation Class 2
Nominal operating conditions	ambient temperature: –20 ... +55 °C (Ex: max. 50 °C) relative humidity: 10 ... 95 % not condensing
Transport/Storage temperature	–20 ... +70 °C
Module enclosure	material: PC/ABS blend
Color	black
Protection	IP 20
Dimensions (mm)	w x h x d: 118 x 91 x 21
Terminals	screw clamp connection, single wires and flexible leads up to 2.5 mm <sup>2</sup>

\*) user-defined

1) to IEC 746 Part 1, at nominal operating conditions

2)  $\pm 1$  count

3) plus sensor error

4) at 20 °C, doubles every 10 K

\*\*) pH input, temperature input galvanically connected, galvanically isolated up to 60 V against the other inputs, outputs, relay contacts (protective separation due to double insulation in accordance with EN 61010-1). Ex ia IIC: galvanic isolation up to 60 V.

**Terminal Assignments PHU 3400 (X)-110 module**

